

# Creutex® OT XFH Mortar



**Excellent repair mortar for use on greasy or oil-contaminated surfaces**

**“maintenance made easy”**



## PRODUCT DESCRIPTION

**Creutex OT XFH Mortar is an extremely tough three-part epoxy mortar. It is ideal for patching and repairing large areas prior to overlaying with a floor coating. It is extremely easy to use and can be over-coated/trafficked in only 6-8 hours. A primer is not generally required. However for porous surfaces, the use of OT Primer XFH is advised.**

**Creutex OT XFH Mortar is a solvent free and low viscosity product that is ideally suited to heavy engineering plants and car and truck service depots. It can also be used in any place requiring minimal downtime.**

## TYPICAL USES

Creutex OT XFH Mortar is ideal for almost any floor repair and is particularly good for levelling large areas. It is ideal for use in factories, aircraft hangars, railway maintenance depots, food factories, car workshops, engineering plants, and many other areas.

## SUITABLE SUBSTRATES

Creutex OT XFH Mortar may be applied to most hard/porous building materials including concrete, breeze block, brick and stone.

## PACKAGING

Creutex OT XFH Mortar is supplied as a three part epoxy mortar in a 32kg unit.

## DIRECTIONS FOR USE

### SURFACE PREPARATION

**THOROUGH SUBSTRATE PREPARATION IS ESSENTIAL.**

Remove all loose material. Wire brushing is advisable. Sweep clean or vacuum.

The surface must be free from grease, oil or contamination. Polycote *Degrease IT* may be used to clean the area but this must be thoroughly rinsed off and the substrate dried, before applying *Creutex OT XFH Mortar*. Alternatively, should the surface be particularly porous or weak, Polycote *OT Primer XFH* has superb penetrative properties and will seal and ‘lock’ the substrate. The primer should be allowed to fully cure before the application of the *OT XFH Mortar*. See relevant data sheets for full information.

**DIRECTIONS FOR USE Cont.****MIXING**

Having fully prepared the substrate, add the whole of Part B to the whole of Part A and mix thoroughly for at least 3 minutes. For best results use a slow speed drill with a mixing paddle. Finally, pour the liquid into the large bucket and add the aggregate to the desired consistency.

**ENSURE THOROUGH MIXING AS AN UNMIXED PRODUCT WILL RESULT IN A POOR OR NON-CURE SITUATION.**

**APPLICATION**

Apply by trowel, or by hand for small isolated areas, wearing suitable protective gloves.

Being resin-rich, *Cretex OT XFH Mortar* has a typically sticky consistency and smoothing may be assisted by wetting the trowel using *Polycote Solvent Cleaner* as a release agent.

If when trowelling the mortar the texture remains 'open' this can be easily 'closed' by slightly tamping the surface with the trowel. This can provide an extremely hard wearing and completely sealed surface.

**For vertical repairs** – where step nosings or expansion joint edges have broken away, the vertical face of the repair material should be supported to prevent slumping.

Suitable sized wooden shuttering should be covered with polythene to reduce adhesion, and should be removed as soon as the material is firm.

**POT LIFE & CURING TIMES**

The pot life of *Cretex OT XFH Mortar* once mixed is approximately 20 minutes.

Initial curing takes place within 6-8 hours depending on temperature, moisture and porosity of the substrate.

Full strength is achieved after 7 days.

**APPLICATION TEMPERATURE**

Normal application temperature is between 10°C and 30°C.

**APPLICATION THICKNESS**

*Cretex OT XFH Mortar* can be laid to any thickness, however when feather-edging, add less aggregate to give a more resin rich formulation.

**COVERAGE**

The coverage rate per 32kg unit is 3m<sup>2</sup> at 5mm nominal thickness.

**CLEANING**

Tools and equipment should be cleaned whilst resin is still wet with *Solvent Cleaner*.

Hands and skin should be cleaned immediately with *Organic Hand Cleaner*.

**SHELF LIFE AND STORAGE**

Shelf life in unopened containers is approximately 12 months subject to conditions of storage.

Store in a cool, dry, frost-free environment away from sources of ignition, sealing the surface for protection against oil and other spillages.

**HEALTH & SAFETY**

**Before using this product, please ensure you have received and read carefully both the Hazard Label applied to the container and the relevant Material Safety Data Sheets.**

**ANY QUESTIONS?**

Polycote Technical Helpline  
**01234 846400**

All reasonable care has been taken in supplying the above information. However, any figures quoted do not constitute a specification but represent typical values obtained. It is the customer's responsibility to ensure for himself that the product is fit for the intended purpose and that conditions are suitable. Any technical advice is offered in good faith, but without warranty. This is also applicable when proprietary rights and third parties are involved. In the light of the Company's policy of continual research and development, it is the customer's responsibility to ensure that the information contained herein has not been superseded.

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